



| Exceed Series | F-600 | F-400 | F-300 |
|--------------------------------|---------------------|---------------------|---------------------|
| Machine Stitches | Quilt & Pro Special | Quilt & Pro | Home Deco |
| Total Number of Stitches | 625 | 456 | 406 |
| Utility Stitches | 33 | 31 | 31 |
| Quilt Stitches | 67 | 29 | 22 |
| Decorative Stitches | 72 | 49 | 20 |
| One Point Stitches | 38 | 33 | 18 |
| Elongation Stitches | 15/1-5x elongation | 10/1-5x elongation | 6/1-5x elongation |
| Cross Stitches | 7 | 7 | 4 |
| Alphabet Styles | 4 Styles | 3 Styles | 3 Styles |
| Pattern Combination/Memory | Yes/10 Folders | Yes/10 Folders | Yes/10 Folders |
| Min/Max Stitch Length | 5.0 mm | 5.0 mm | 5.0 mm |
| Min/Max Stitch Width | 7.0 mm | 7.0 mm | 7.0 mm |
| Features | F-600 | F-400 | F-300 |
| Tension | Automatic/Manual | Automatic/Manual | Automatic/Manual |
| Needle Threader | Yes | Yes | Yes |
| Needle Positions | 37 | 37 | 37 |
| Exclusive Pattern Positioning | Yes | Yes | Yes |
| Auto Needle Up/Down | Programmable/Button | Programmable/Button | Programmable/Button |
| Lock Stitch Function | Programmable/Button | Programmable/Button | Programmable/Button |
| Twin Needle Sewing | Yes/Programmable | Yes/Programmable | Yes/Programmable |
| Thread Trimmers | Programmable/Button | Programmable/Button | Programmable/Button |
| Exclusive Foot Control Trimmer | Yes | Yes | Yes |
| Drop Feed Dog | Yes | Yes | Yes |
| Feed System | 7 point/Box Feed | 7 point/Box Feed | 7 point/Box Feed |
| Bobbin Winding | Quick Set System | Quick Set System | Quick Set System |
| Bobbin Insertion | Quick Thread System | Quick Thread System | Quick Thread System |
| Adjustable Foot Pressure | Yes | Yes | Yes |
| Hands-Free Knee Lift | Yes | Yes | Optional |
| Variable Speed Control | Yes | Yes | Yes |
| Bright White LED Lighting | Yes | Yes | Yes |
| Free Arm | Yes | Yes | Yes |
| Sewing Speed | 900 spm - 80 spm | 900 spm - 80 spm | 900 spm - 80 spm |

| Exceed Series | F-600 Quilt & Pro Special | F-400 Quilt & Pro | F-300 Home Deco |
|----------------------------|------------------------------|----------------------|--------------------|
| Accessories | F-600 | F-400 | F-300 |
| Wide Extension Table | Yes | Optional | Optional |
| Standard Foot | Yes | Yes | Yes |
| Special Satin Foot | Yes | Yes | Yes |
| Overcast Foot | Yes | Yes | Yes |
| Blind Stitch Foot | Yes | Yes | Yes |
| Zipper Foot | Yes | Yes | Yes |
| Electronic Buttonhole Foot | Yes | Yes | Yes |
| Walking Foot | Yes | Yes | Optional |
| Patchwork Foot | Yes | Yes | Optional |
| Quilt/Free Motion Foot | Yes | Yes | Optional |
| Quilt Guide Bar | Yes | Yes | Optional |
| Auxiliary Spool Pin | Yes | Yes | Optional |
| Open Toe Foot | Yes | Optional | Optional |
| Edge/Ditch Foot | Yes | Optional | Optional |
| Smooth/Teflon Foot | Yes | Optional | Optional |
| Eyelet Punch | Yes | Optional | Optional |
| Bobbins | 4 | 4 | 4 |
| Spool Caps | Large/Medium/Small | Large/Medium/Small | Large/Medium/Small |